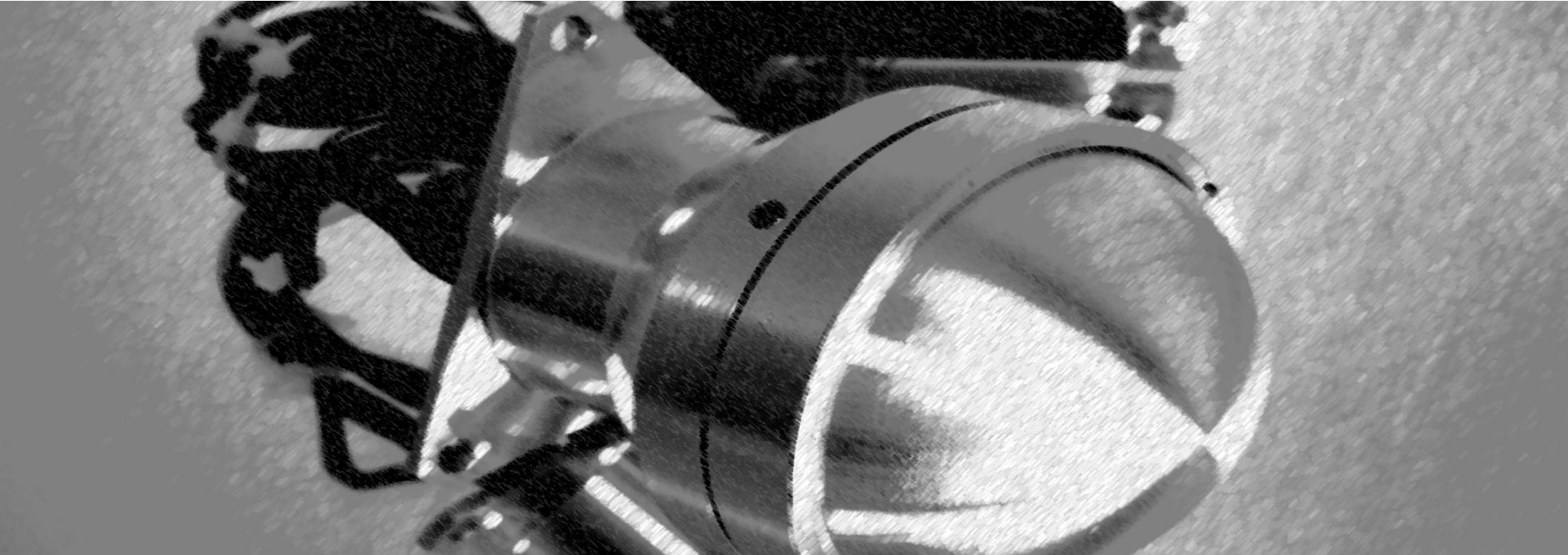


# In-Orbit Demonstration of a MEMS-based Micropropulsion System for Cubesats



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NANOSPACE

# Outline

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- Introduction
- Propulsion for micro/nanosatellites
  - Propulsion module designs
  - Closed loop thrust control
- Flight data from TW-1 mission
- Next steps
- Concluding remark
- *Swedish lesson?*



# MEMS – MicroElectroMechanical Systems

- **MEMS enables small sizes**
  - $\mu\text{m}$  feature sizes
- **MEMS enables batch fabrication**
- **MEMS enables on-chip integration**
  - *Nozzles, sensors, actuators...*

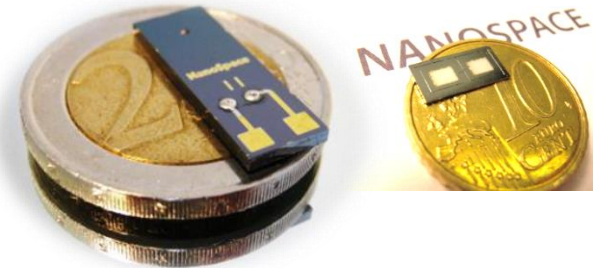
➔ ***“Small & smart components  
in large numbers”***



Blue Bottle Fly  
(*Calliphora vomitoria*)

## **NanoSpace Idea:**

To provide products for the space market based on novel MEMS technology



# NanoSpace Products

## **MEMS based Micropropulsion System**

- Miniaturized propulsion system for precision control of satellites

## **Xenon Flow Control**

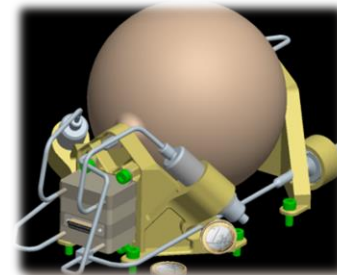
- Miniaturized components for flow control in electric propulsion systems

## **Propellant Gauging System**

- A propellant gauging system for telecommunication satellites

## **Individual sensors and actuators**

- Flow control valves
- Isolation and safety valves
- Filters
- Sensors
- *Terrestrial applications*



**ISO 9001:2008 certified  
Airbus approved supplier**



# Propulsion for micro-/nanosatellites



# Propulsion Modules for Cubesats

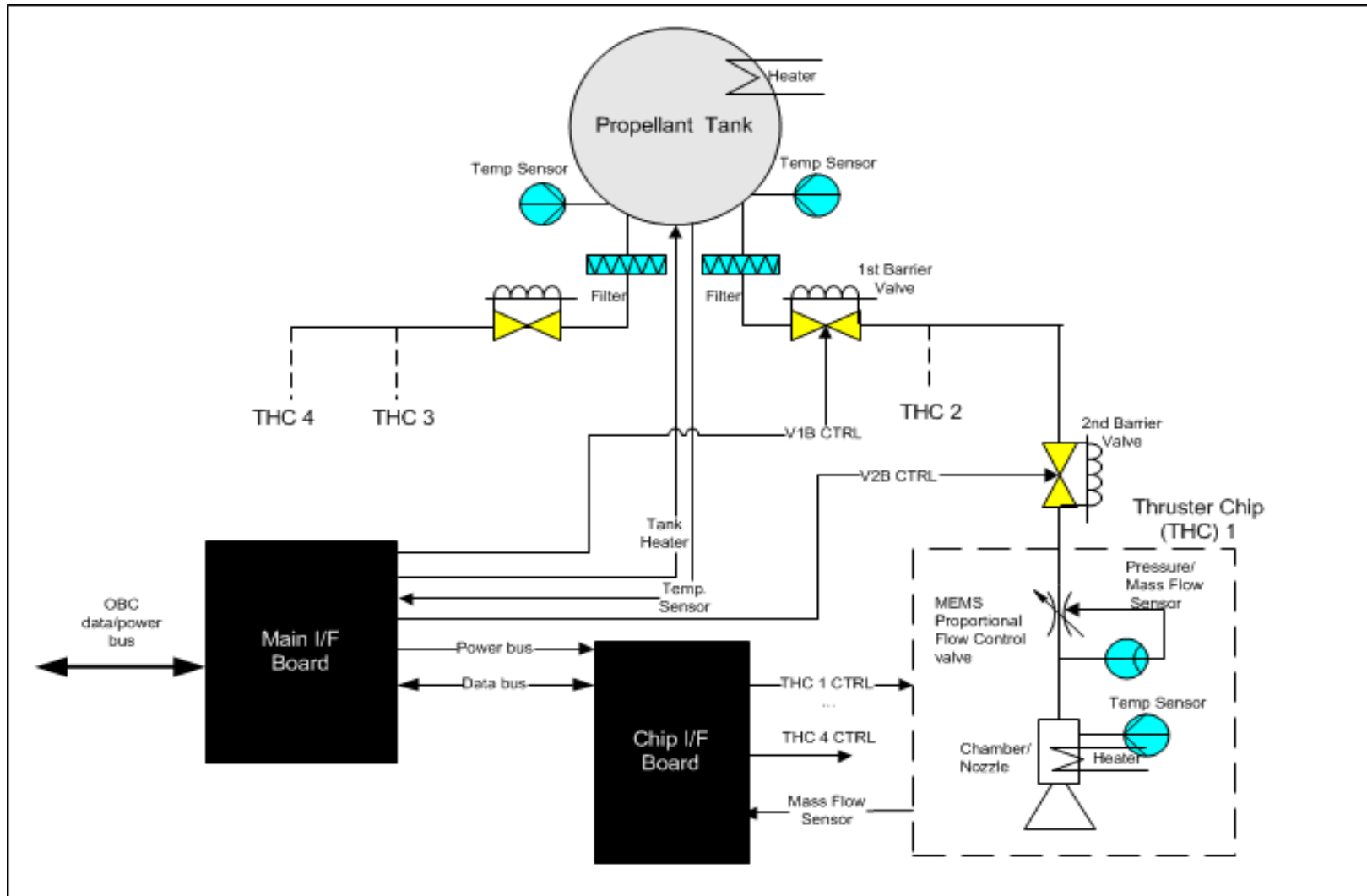
- 3U cubesat propulsion module: in orbit since Sept 2015
- 6U cubesat propulsion module: first flight 2017
- Custom designs: *Tank size, number and orientation of thrusters, etc*

## Complete system:

- Propellant tank and feed system including filters, isolation valves, sensors, heaters
- Thrusters with proportional control
- Control and interface electronics to the satellite platform



# 3U Design – System Schematic



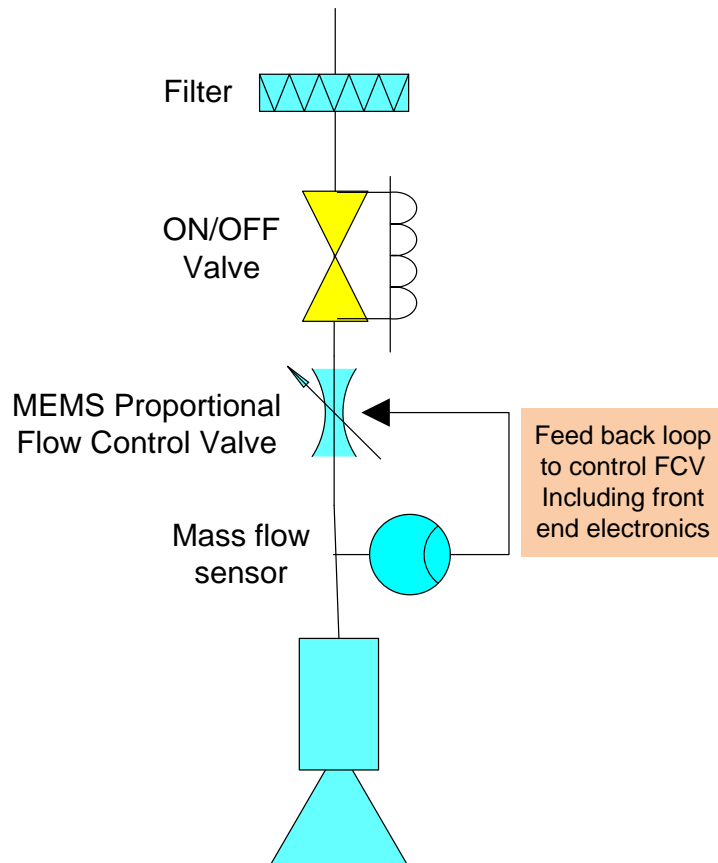
# The 3U CubeSat propulsion module

- Four 1mN thrusters with closed loop thrust control
- Thrust resolution:  $<10\mu\text{N}$
- Propellant: Butane
- Total impulse: 40Ns
- Size: 10 x 10 x (3-5) cm
- Mass: 300/350 g (Dry/Wet)
- Operating pressure: 2-5 bar
- Power consumption: 2 W (average, operating)
- Electrical interface:
  - Power: 12V, 3.3V
  - Communication: CAN / I2C
- Mechanical interface:
  - Conforms to 4x M3 (position according to PC/104 spec.)





# Closed-Loop Thrust Control



Integrated mass flow sensor provides control signal to the proportional flow control valve

⇒ Closed loop thrust control



*Thruster chip and front end electronics*

*Figure: Schematic view of a complete closed loop control thruster. ON/OFF valve in conventional technology, the rest in MEMS.*

# Closed-Loop Thrust Control

– *Unlike most other*

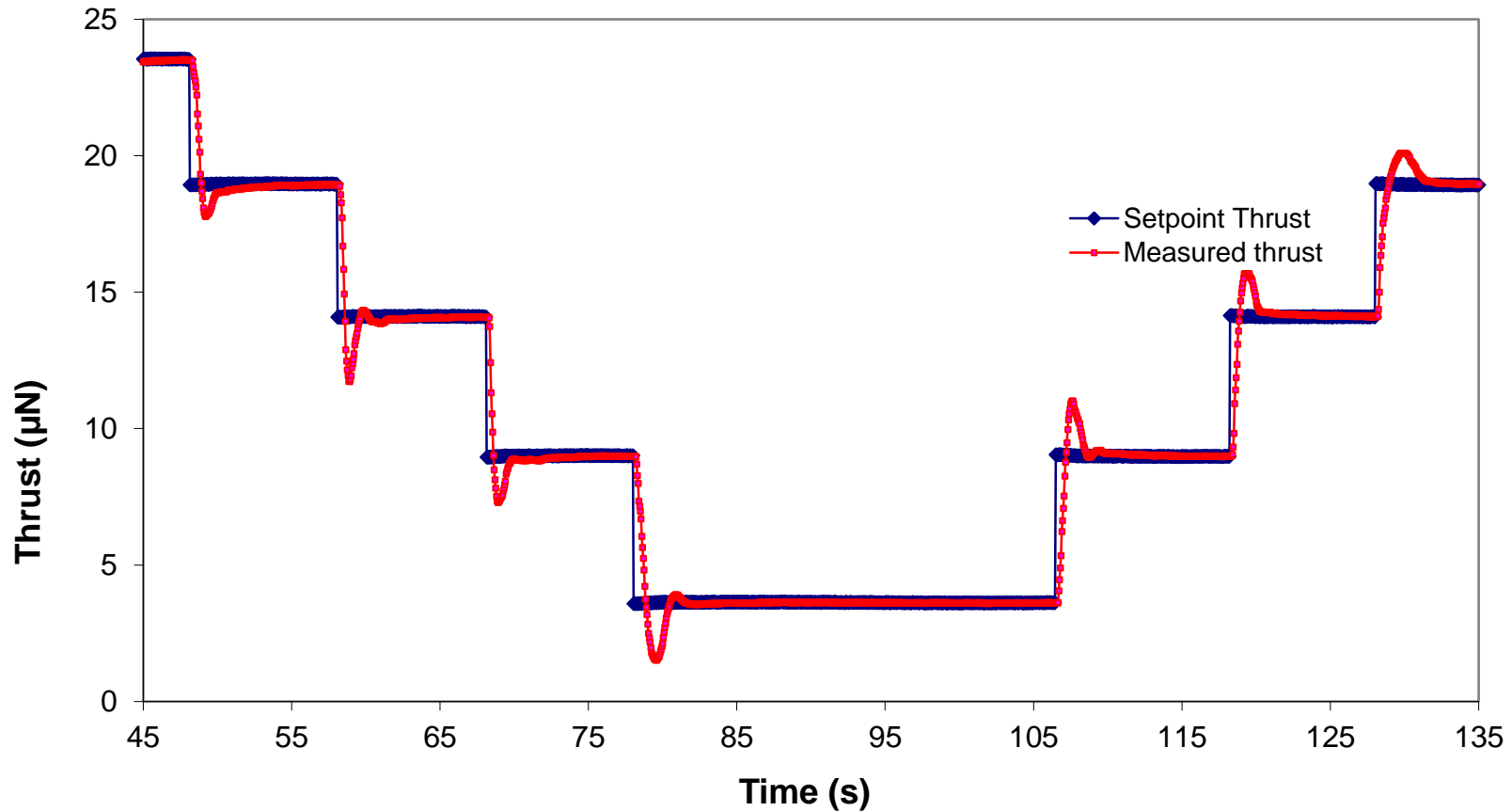
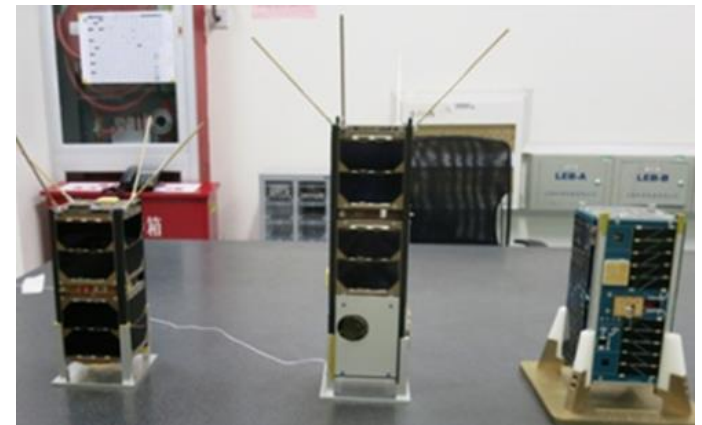


Figure: Test result of a MEMS valve operating in closed loop control mode showing the the thrust response to commanded steps of 5  $\mu\text{N}$ .

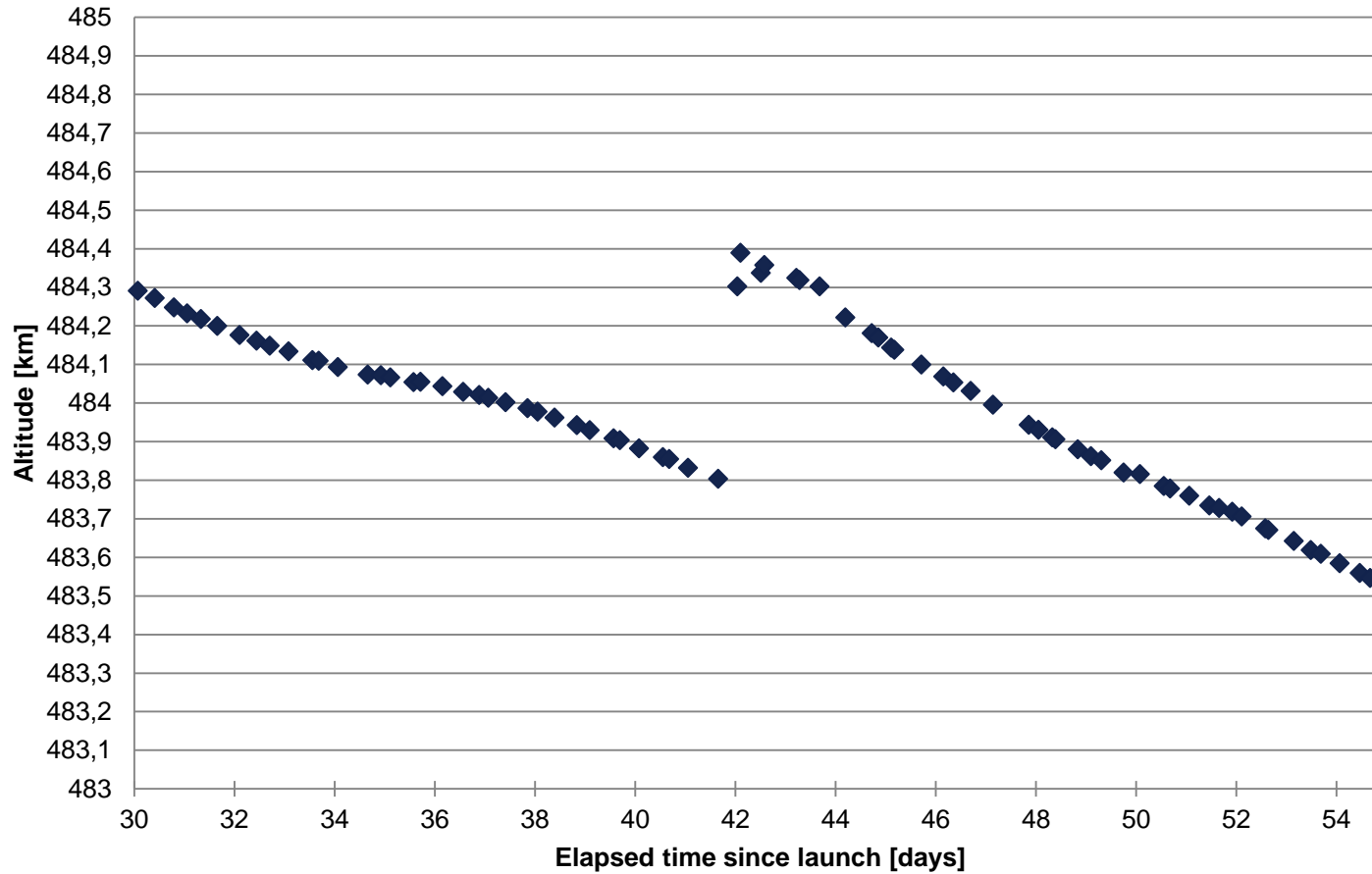
# In Orbit Demonstration on TW-1

- TW-1 constellation (also named STU-2)
  - Two 2U + one 3U cubesats
  - Built by Shanghai Engineering Centre for Microsatellites (SECM)
  - Launched on September 25<sup>th</sup> 2015 with the new LM-11 to 480 km SSO
- Propulsion to be used for along track formation
  - Control relative distance between 1 and 1500 km
- Payloads
  - AIS, ADS-B, GPS/BD-2, ISL (S-band),
  - Camera
- Mission objectives
  - Ad-hoc intersatellite networking
  - Ship and polar ice monitoring
  - Payload and propulsion demonstration

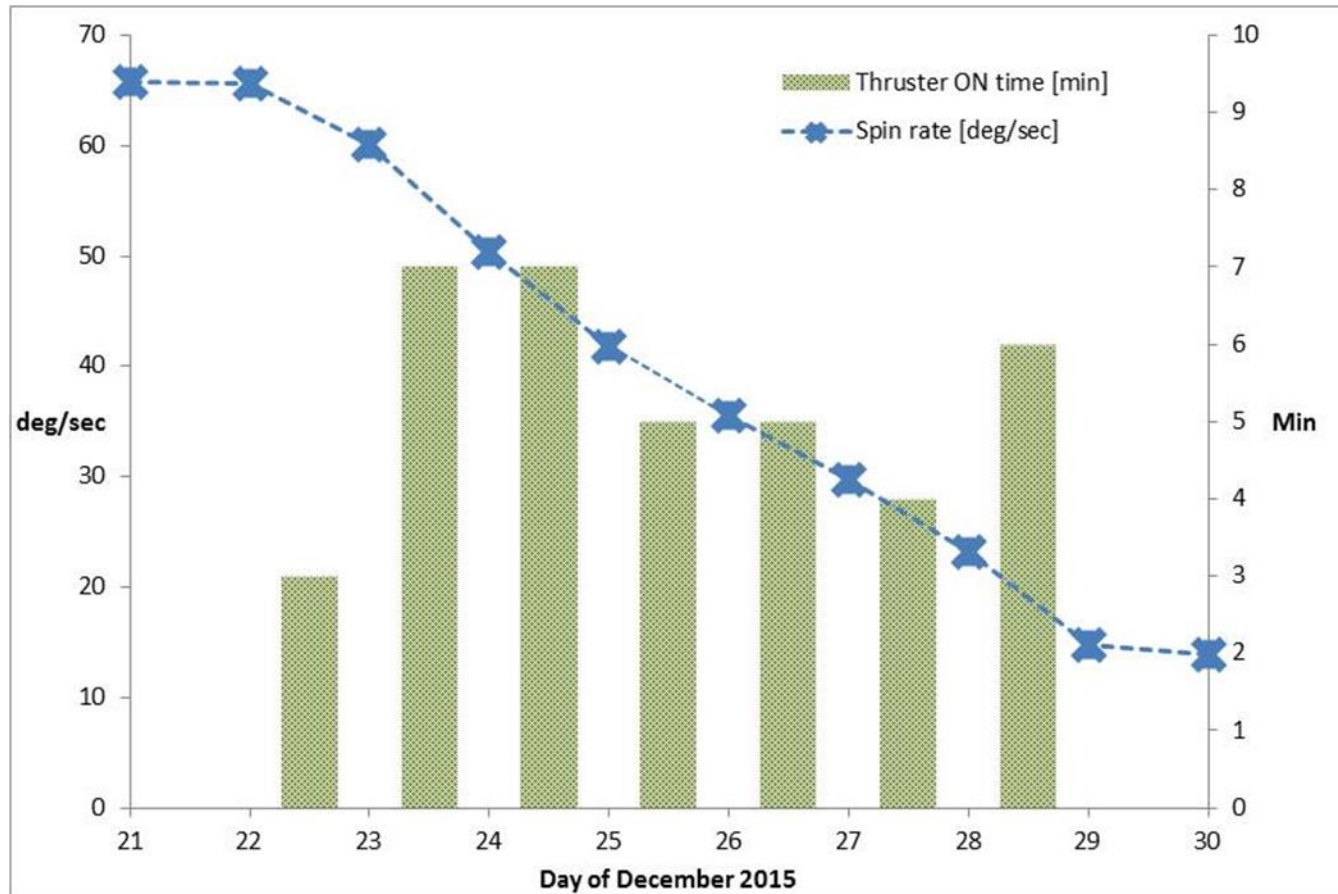


# Orbital data of TW-1 mission

## Altitude of TW-1A



# De-spinning the satellite



*.. by "live" operation during passage*



# Next steps

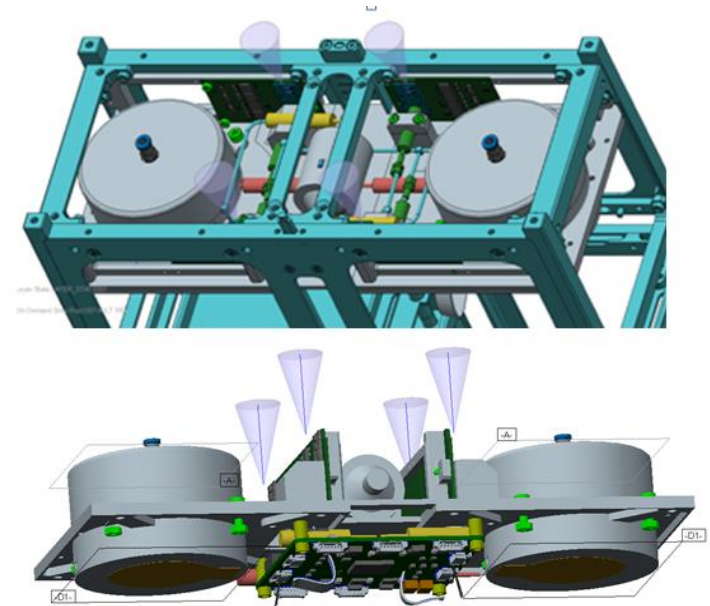
- TW-1 mission continues:
  - *10 months+ in orbit, plenty of propellant left*
- Multiple flights coming up for the 3U propulsion module the coming years:
  - *2017 – 3U cubesat, University demo mission: "MIST"*
  - *2017 – 3U cubesat precursor for "Internet of Things" constellation*
  - *2018 – ESTCube-2: 3U cubesat, precursor for interplanetary electric solar sail missions ESTCube-3 and thereafter ESTCube-n*
- 2017 - First flight of the 6U propulsion



ESTCube-2

# Upcoming 6U flight: GOMX-4B

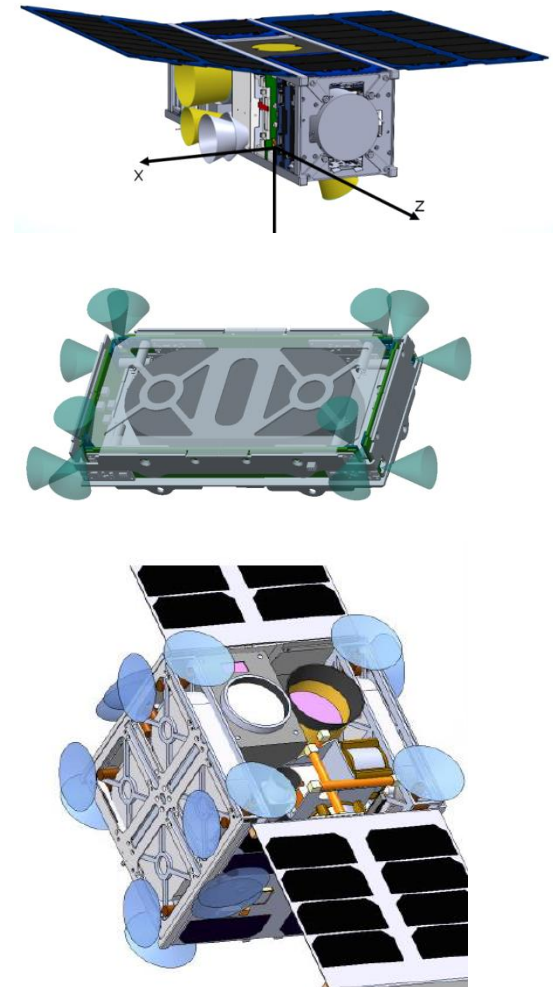
- Our propulsion system is onboard on of the 6U cubesats in the tandem mission GOMX-4
- Propulsion needed to demonstrate formation deployment and control
- 6U design with heritage from flight demonstrated 3U design + “*ESA style*” *verification process*
- Project schedule:
  - *PDR passed in May 2016*
  - *CDR in October 2016*
  - *Launch in Q3 2017*



# Next steps - 2

- 2020 – AIM/PALS: Two 3U cubesats on Asteriod Impact Mission, 6DOF is key
- 2018 - ESA qualification of a generic propulsion module for advanced cubesat missions  
(12 thrusters x 10mN, 500g, 375Ns, 6W)
- Thruster upscaling – for larger cubesats and microsats
  - 10-50 mN butane thrusters
  - Distributed thruster architecture

-> All together we foresee ~100 cubesats with propulsion the coming 4-5 years

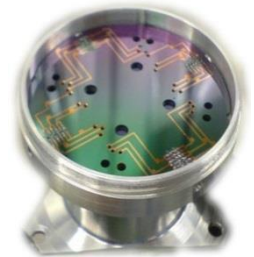


# Concluding remark

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Propulsion is here  
- *also for the micro/nano satellites*

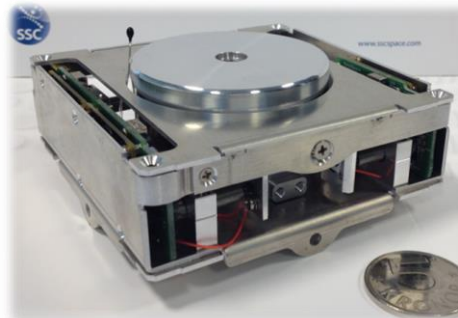
# Come see our **SMÖRGÅSBORD** ['smørgos, bu:d] of miniaturized components in **SSCs boot 26-27**



*Isolation valves, flow control devices, filters, thrusters*



*Xenon flow control module*



*CubeSat propulsion module*





# Thank you for your attention!

